

SEMICONDUCTOR DEVICE WITH FULLY  
SELF-ALIGNED LOCAL INTERCONNECTS, AND  
METHOD FOR FABRICATING THE DEVICE

ABSTRACT OF THE DISCLOSURE

5 A semiconductor device and a method of making it  
involve the semiconductor device (10, 71, 101, 121, 151,  
201) having a substrate (11, 73, 153) with spaced source  
and drain regions (13-14, 76-78, 154). A gate section (21,  
81-82, 123, 203) projects upwardly from between an adjacent  
pair of the regions, into an insulating layer (31, 83, 103,  
122, 157). In order to create local interconnects to the  
source and drain regions through the insulating layer, a  
10 patterned etch is carried out using an etch region (36, 87,  
126), which extends over one of the gate sections from a  
location above one of the regions to a location above  
another of the regions. Etching in this etch region  
produces recesses (41-42, 91-93, 107-108, 138-139, 158) on  
15 opposite sides of and immediately adjacent the gate  
section. A conductive layer (51, 96, 111, 161, 171) is  
deposited to fill the recesses, and then is planarized back  
to the upper ends of the gate sections. The conductive  
material remaining in each recess is self-aligned to be  
20 immediately adjacent at least one gate section, and serves  
as a local interconnect for a respective source or drain  
region.